

dark matter composites ltd

Course Title: Resin Infusion Laminating & Light RTM

Course Code: DMSC53

Course Fees: £990.00 per delegate, plus UK VAT

Structure: 35% theory, 65% practical, 12 delegates maximum, no experience required

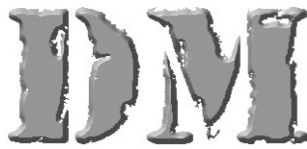
Summary

Resin infusion laminating and light resin transfer moulding are covered in a single course due to the similar nature of the processes yet distinctive merits. This course covers a full range of materials and processing techniques, giving an in-depth and hands on approach to understanding how the processes work and how they can be applied successfully.

This course suits lead technicians, supervisors, engineers, designers and researchers who are responsible for trials, development and tooling design associated with these processes.

Course Content

	09:00 – 11:00	11:15 – 13:15	13:45 – 15:45	16:00 – 18:00
Monday	<u>Introduction</u> <u>Equipment issue</u> <u>Health & Safety</u> <u>Theory</u> Introduction to composites theory, matrix, reinforcing & fabric materials	<u>Theory & Discussion</u> Resin flow infusion External distribution & infusion media & flow fronts <u>Theory & Discussion</u> Sandwich panels Infusion core materials	<u>Theory & Demo</u> Trial panels Effects of temperature, viscosity, permeability, flow channels & pressure dams Vacuum bagging Vacuum bag materials & methods Leak detection	<u>Practical</u> Resin flow infusion trial panels using a range of laminate combinations, core materials, external distribution & infusion media
Tuesday	<u>Theory & Practical</u> Using trial panel information Designing infusion layout for parts Resin calculations for parts	<u>Theory, Demo & Practical</u> Tooling care, preparation & release agents <u>Practical</u> Lay-up a resin flow infusion part into a complex female tool including gel coat application, fabrics, core material, external distribution & infusion media, surface bagging & leak checking		<u>Discussion & Practical</u> Predicting flow fronts & infusion times Final resin flow infusions of parts with external media
Wednesday	<u>Theory</u> Reusable silicon vacuum bags Semi-rigid closed moulds Creating seals, connections and resin channels	<u>Practical</u> Resin flow infusions with a range of internal media, reusable silicon vacuum bags & semi-rigid closed moulds	<u>Theory</u> Light resin transfer moulding (light RTM) Reinforcing fabrics & core materials <u>Demo & Practical</u> Closed mould trial panels & evaluation	<u>Theory, Demo & Practical</u> Design of mould seals, injection & vent points Application of calibration wax, injection & vent point connections & profiles
Thursday	<u>Theory, Demo & Practical</u> Resin film infusion Material life, storing, defrosting, handling, templating & application	<u>Practical</u> Resin film laminate a semi-rigid closing mould for use with light RTM moulding	<u>Demos & Practical</u> Envelope vacuum bagging <u>Theory & Practical</u> Curing resin films Temperature profiles	<u>Demo & Practical</u> Break out parts Prepare & release semi-rigid closing mould for use
Friday	<u>Practical</u> Gel coat and apply reinforcement materials for closed mould Light RTM part	<u>Guided Practical</u> Set up Light RTM equipment Injection of resin into the mould cavity	<u>Practical</u> Break out infused parts <u>Theory & Discussion</u> Infusion causes of & identifying defects & relate to parts produced	<u>Written test</u> <u>Reinstate Workshop</u> <u>Equipment return</u> <u>Summary / Feedback</u>



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Composite Course Information

Entry Requirements

No qualifications or previous experience is required unless otherwise stated on the specific course information sheet.

Enrolments

- Enrolments are taken on a first come, first served basis. We require either an on-line booking or a completed enrolment form and full payment.
- On receipt of your booking/enrolment form, we will process your payment if there are places available on the course and issue a full course confirmation.
- If the course is full, your payment will not be processed and you will be advised accordingly.
- Please note that we do not take provisional bookings or hold any places. Course confirmations are only sent if places are available and full payment has been received into our account.

Payment

We accept the following forms of payment and can provide companies with pro-forma invoices where required:

- Credit and Debit cards including Mastercard, Visa, Maestro, Solo and American Express
- Personal or Company cheques payable to 'Dark Matter Composites Ltd'
- Paypal (please note that the payment request will be sent after the booking/enrolment is received)
- BACS, CHAPS or IBAN bank transfers

Course Fees

- The fees are stated on the individual course information sheets and are per delegate per course.
- Course fees stated are in pounds sterling and are subject to UK VAT at the current rate (20%).
- EU companies can reclaim VAT through their local VAT system. Non EU delegates cannot reclaim the VAT as the course is a service provided in the UK and not an exported product.
- The fees stated are valid until 31st December 2011.
- All fees stated include: provision of all materials, tools, equipment and protective clothing (except footwear, see below); lunch, tea & coffee for each day of the course; and course handouts.
- All course fees must be paid prior to the start of the course.
- Items produced by delegates can be taken away at the end of the course.

Location

Our courses are run at our dedicated training facilities in Redbourn, Hertfordshire, United Kingdom. We are close to London with good travel links to Central London and all London Airports, with London Luton Airport just 8 miles away. There are good transport links to the M1/M25 motorways and train links at the local towns of Hemel Hempstead, St Albans, Harpenden and Luton.

Times & Attendance

Each day starts promptly at 9am and finishes at approx. 6pm. Attendance level is expected to be 100%.

Clothing, tools and equipment

- Delegates must wear full-length trousers and closed leather shoes or safety boots (no trainers) during the course.
- All other tools, equipment and personal protective equipment are included in the course fee.

Course Assessment

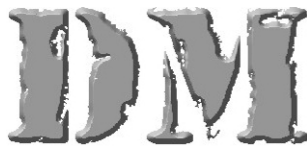
Assessment activities are built into our courses, to give feedback on the achievement and potential of delegates. Delegates are assessed on their attendance, quality of practical work completed and a written test. Assessment marks are printed on the course certificates and kept on record.

Exclusions

Travel, accommodation and general sustenance expenses incurred by delegates are excluded from the course prices (except where otherwise stated).

Accommodation

Please note that we have an accommodation list that is available on our website or upon request.



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COURSE ENROLMENT FORM

Please complete the form in BLOCK letters

Course Code	Course Title	Course Date	Course Fee
Where did you find out about the course?			

Personal Details

Title	First Name	Surname	Date of Birth
Address			
Postcode			
Telephone No.	Mobile No.	Email	
Do you have any special dietary requirements or special needs? If 'Yes' please give details:			Yes / No

Employer or Emergency Contact Details

Company and/or Contact Name	Telephone No.
Address	
Postcode	

I confirm that I agree to the 'Course Enrolment Conditions' and that the information given above is correct. For applicants under 18 years old at the start of the course, I also confirm that I am a parent/legal guardian/employer (please delete as appropriate) of the applicant and give my consent for them to attend the course.

Name Signature Date

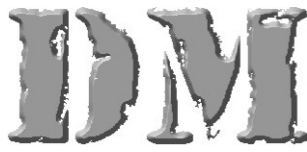
Payment

- Personal/Company cheque enclosed, payable to 'Dark Matter Composites Ltd'
- UK Bank Transfer (payment details shall be provided upon enrolment receipt)
- International Bank Transfer (payment details shall be provided upon enrolment receipt)
- Paypal (we will send out a payment request on receipt of this application)
- Credit Card

Card Type	MasterCard / Visa / Maestro (Switch) / Visa Electron / Solo / American Express											
Card Number												
Start Date					Expiry Date							
Security Number					Issue Number (switch only)							
Name on Card												
Card Billing Address												
	Postcode											

Please send completed forms to the address below. On receipt, we will process your enrolment and payment. Full course confirmations shall only be sent once payment has cleared.

t/f +44 (0)1582 791001 www.darkmattercomposites.co.uk
Unit 8 Redbourn Industrial Estate, High Street, Redbourn, Hertfordshire, AL3 7LG, UK
Registered in England & Wales No: 5395870



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Course Enrolment Conditions

1. These Course Enrolment Conditions apply to all training services provided by Dark Matter Composites Ltd (DMC). Customer's Terms & Conditions or deviations from these are not applicable unless agreed in writing.
2. It is the customers' responsibility to check that the course is suitable for its delegate(s) training needs. We shall advise on course content and anticipated outcome as requested.
3. Enrolments are taken on a first come, first served basis and shall only be confirmed on receipt of completed enrolment forms and receipt of full payment.
4. For company and group bookings, an enrolment form must be completed for each delegate.
5. Courses will be confirmed as running as soon as sufficient applications are received and no later than 2 weeks prior to the course start date.
6. All course fees are per delegate per course and include: provision of all materials, tools and protective clothing (except footwear, see below); lunch for each day of the course; and course handouts.
7. Payment of course fees are due prior to the course start date. Prices stated are in pounds sterling and subject to UK VAT at the current rate of 20%.
8. Travel, accommodation and general sustenance expenses incurred by delegates are excluded from the course fees (except where otherwise stated).
9. Cancellations by delegates prior to the course will be refunded on the following basis: 14 calendar days or more 80%; less than 14 calendar days no refund. If a cancellation is unavoidable by DMC, an alternative date or full refund will be given.
10. Transferral of bookings applies to a change in course or course date. Each transferred booking, will be subject to an administration and materials charge equivalent to 20% of the course fee.
11. Delegates must advise DMC of any dietary requirements or special needs on enrolment.
12. The outcome and achievement of delegates is based upon the ability and attendance of the individual delegates.
13. DMC shall not be liable for any kind of damage
14. arising directly or indirectly out of or in connection with the performance or non-performance of the training, unless such damages are caused by the gross negligence or intent of DMC or its employees.
15. Delegates attending DMC courses must comply with safety procedures covered at the start of and during each course. DMC seeks to achieve the highest standards in health, safety and the environment and anticipate that customers and their delegates will assist us in achieving these objectives.
16. Delegates must wear full-length trousers and closed leather shoes or safety boots (no trainers) during the course. Delegates who do not wear appropriate clothing and footwear will not be able to take a full part in practical sessions.
17. Marked tools and equipment shall be issued and checked with delegates at the start of the course. Delegates may be charged for tools and equipment not returned.
18. Copyrights on licensed material provided by DMC remain with DMC. Copyrights on third party licensed materials remain with identified third parties. Licensed materials include but are not limited to all course documentation, manuals and instructions in electronic or printed form. The Customer/Delegate shall not copy, make accessible or distribute licensed material to third parties without DMC's prior written consent.
19. The Customer/Delegate acknowledges and agrees that a breach of copyright cannot be compensated adequately by an award of damages or indemnity or other pecuniary remedy and DMC shall be entitled in the event of any such breach to the remedies of injunction specific performance or other equitable relief to redress any such breach.
20. DMC will treat any information about delegates and/or any internal business information of the Customer/Delegate as confidential.
21. The validity construction and performance of these conditions shall be governed by the Laws of England.